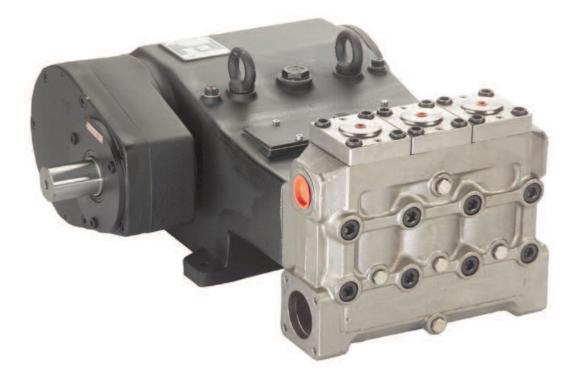




Owner's Manual

- Installation
- Use
- Maintenance



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GENERAL PUMP

1. INTRODUCTION

MS high pressure water plunger pumps have been designed for long life industrial duties and provided they are correctly installed and maintained will give long trouble-free operation. Read and understand this manual before using your pump; it contains the necessary information for the correct installation, use and maintenance as well as some practical suggestion for trouble shooting.

Upon receipt of your pump, inspect for overall good condition and that no items are missing. Any missing item or damage should be reported before installing and starting the pump.

2. SYMBOL DESCRIPTIONS



Warning Potential Danger

Read carefully and understand the manual before operating the pump



High Voltage

Danger



Danger Wear protective mask



Danger Wear goggles



Danger Wear protective gloves



Danger Wear protective boots

3. SAFETY

3.1 General warnings for safe operation The misuse of a high pressure water unit and the nonobservance of the pump installation and maintenance instructions may cause serious damages and/or injuries to people or properties or both.

Any Manufacturer/Operator requested to assemble/use a high pressure water unit should be competent to do so, should have the necessary knowledge on every high pressure component installed in the unit and on the precautions to be taken in order to guarantee the largest safety margins during operation. No precaution, so far as is reasonably practical, should be left out in the interest of safety, both from the Manufacturer and the Operator.

3.2 High pressure unit safety requirements

- 1. A safety valve should be installed in any delivery line and should be sized to discharge or by-pass the entire pump flow rate
- 2. High pressure unit components, with particular regard for those units working outside, should be adequately protected against rain, frost and heat.
- 3. Electric components and wiring should be provided with an adequate degree of protection, able to protect them against spray coming from any direction. They should also be suitable for working in a wet environment.
- 4. High pressure hoses and any other accessory under pressure should be sized in accordance with the maximum unit working pressure and must always work within the safety margins indicated by the nose/ accessory Manufacturer.
- High pressure hose ends should be fastened to a steady object in order to prevent them from dangerous sweeping around, should they burst or come off their end fittings.
- 6. Proper safety guards should be provided to adequately cover transmission joints, pulleys, belts or auxiliary drives.



3.3 Safety of operation

The access into the area when a high pressure unit is working should be strictly prohibited to unauthorized personnel. The area should be suitably enclosed and its perimeter, so far as is reasonably practical, cordoned off and proper warning notices displayed in prominent positions.

Personnel authorized to enter that area should have been previously trained to do so and informed of the risks arising from failures, misuse and any foreseeable circumstance which may occur during operation. Before starting the pump unit and bringing it up to pressure the Operator is requested to carry out the following checks:

- 1. Make sure that a correct water supply to the pump is provided.
- 2. Make sure that water inlet filters are properly clean.
- Eelectrical components and wiring, with special emphasis on connections, junction boxes, switches and supply cables should be free from external damage (i.e. exposed and broken wires) and adequately protected against water.
- 4. High pressure hose should not show apparent external wear and the fittings at both ends should be free from signs of erosion or corrosion.
- 5. Make sure that all fluids (lubricating oil for pump and engine, cooling water, hydraulic fluids) are at proper levels and in good condition.
- 6. Make sure the safety guards are in good condition.

The work should stop immediately and the pressure must be released in the event that leakage becomes apparent or if any person becomes aware of an change in condition or any hazard existing or being introduced. Any failure must be promptly reported and then checked personnel.



3.4 General procedures for high pressure gun/lance operation

- 1. The Operator should take reasonable care for the safety of himself and of other persons who may be affected by his acts or omission at work. His actions should always be governed by his good sense and responsibility.
- 2. The Operator should wear suitable waterproof protective clothing, having regard to the type of work being undertaken. The clothing set should include adequate hand protection, suitable boots able to ensure proper grip on wet floors, helmet provided with full face shield, waterproof garment providing full cover to the Operator, including his arms.

As most water jets produce noise levels in excess of

90 dB(A) suitable ear protection is advised.

NOTE: it must be emphasized that whereas protective clothing provides adequate protection against spray and flying particles, it does not constitute complete protection protection against the direct impact of the water jet. Additional protections in the form of suitable metal shields or barriers may be necessary for certain jetting operation.

- 3. In most jetting operations it is an accepted practice to employ a team of Operators consisting of two members at least, in order to provide mutual assistance in case of need and to rotate their duties in case of long and heavy work. While the first Operator holds the gun, the second Operator attends the pump unit, keeping close watch on the first Operator for signs of difficulty or fatigue, and watching the surrounding area for intrusion by other persons or unsafe situations. If required, he will shut off the pressure unit until it is safe to continue.
- 4. The area in which the work is to proceed should be clear of loose items and debris to prevent tripping and slipping hazards.
- 5. The water jet should be directed only and always against the workpiece even during preliminary operating tests prior to starting work.
- 6. Where applicable, proper side shields should be suitable placed to safeguard personnel and equipment against contact with grit or particles removed by the water jet.
- 7. On no account must the Operator be distracted during operation until the jet has been stopped. Personnel having reason to enter the water jetting area should wait until the jet is stopped and his presence known.
- 8. Each team member must always be aware of the actions and intentions of other team members in order to prevent any dangerous misunderstanding occurring during jetting operation.
- 9. The pump unit should not be started and brought up to pressure unless each team member is in his designated position, the nozzle directed to the workpiece and the lance or gun securely held.

3.5 Safety of maintenance

Apart from the working pressure regulation no attempt should be made to adjust any nut, hose, fitting, etc., while that part of the system is under pressure. The pump should be stopped and any pressure in the line released prior to making any adjustments.

- 1. The high pressure water unit should be maintained in accordance with the Manufacturer's instructions.
- 2. The unit should be maintained only by competent personnel
- 3. Service and maintenance should be carried out with proper tools in order to prevent any damage on high pressure connections and fittings.
- 4. Use of other than original spar parts is strictly forbidden.

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4. PUMP IDENTIFICATION

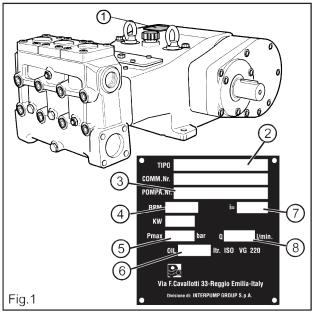
Each pump is fitted with a rating plate (see Fig. 1) containing the following information:

- pump model and version 2.
- 3. serial number
- 4. max RPM
- 5. max operating pressure (bar)

5. TECHNICAL FEATURES

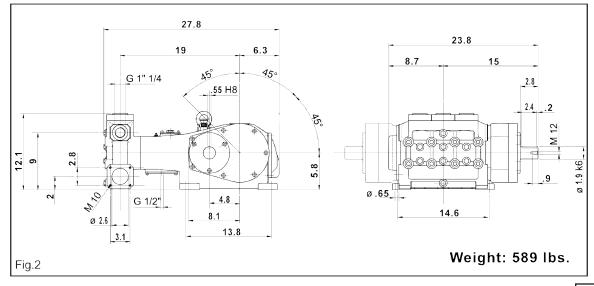
- 6. oil capacity (ltr) and oil specification
- 7. gear box ratio
- 8. max flow rate (I/min)

Pump model, pump version and serial number should be specified when ordering spare parts. Should the pump be modified (i.e by changing the original version) than any change should be mentioned on the rating plate for future reference.



MODEL	RPM	FLOW	RATE	PRESSURE POW				
MODEL		GPM	l/min	PSI	Bar	Нр	kW	
MS36	1800/1500	35.9/35.4	136/134	4350	300	107/105	78.8/77.3	
MS40	1800/1500	44.4/43.9	168/166	3500	240	105/104	77.3/76.5	
MS45	1800/1500	56.3/55.5	213/210	2750	190	106/104	78.0/76.5	
MS50	1800/1500	69.5/68.7	263/260	2250	155	107/105	78.8/77.3	
MS55	1800/1500	84.0/83.0	318/314	1800	125	104/103	76.5/75.4	

6. DIMENSIONS AND WEIGHT



7. GENERAL INFORMATION ABOUT PUMP USE



The MS pump has been designed to pump fresh filtered water at room temperature. MSZ and MSN special stainless steel versions are also available for critical fluids.

7.1 Water temperature

Water temperature is critical for the pump life, the higher it is, the more likely it is to create cavitation, resulting in premature seal and valve failures.



Below is the temperature chart and relevant limitations:

<104 ⁰ F	Water is considered to be at room temperature.
from 104 ⁰ F to 140 ⁰ F	feed the plunger pump with a centrifugal pump supplying at least twice the plunger pump volume at 30 to 45 PSI reduce pump rated RPM by 30% to 50% Make sure the crankshaft turns as indicated by the arrows located neat the drive shaft projection
>140 ⁰ F	standard pump not suitable, contact our Customer service Department

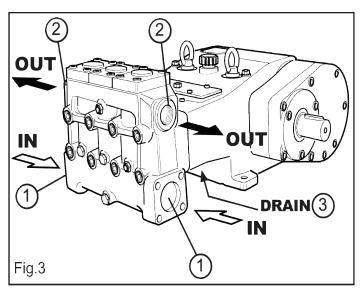
7.2 Max flow and pressure ratings

The performance data indicated in the catalog and on the rating plate refer to the maximum performance of the pump. The use of the pump below the rated performances does not allow the drop in power absorbed to be balanced by altering the pressure or volume of the pump above its maximum value.

7.3 Lowest operating RPM

The lowest operating speed **of the crankshaft** for all MS pumps (all versions) is 400 RPM.

8. CONNECTIONS AND PLUGS



MS pumps are provided with (Fig. 3):

- 2 inlet ports -IN Ø 66mm
 Suction line connection to any of the two inlet ports is acceptable, the port not being used should be sealed with the correct plug.
- 2 2 outlet ports 1-1/4" NPT.
- 3 1 hole DRAIN provided underneath the crankcase and designed to drain out the water leakage of the pressure packings. This hole must always be left open (see paragraph 10.3, Fig 7, page 9).

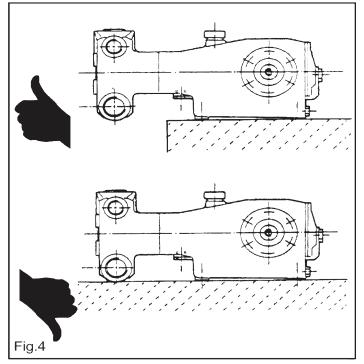
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9. PUMP INSTALLATION

9.1 Positioning

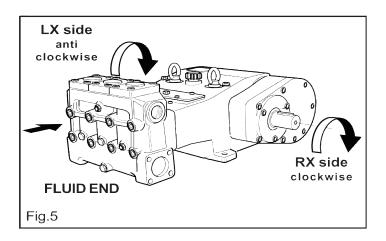
The pump should be installed flat on a rigid base by means of the four M12 threaded feet. The base should be rigid enough to avoid any misalignment or flexing of the pump/transmission coupling axis due to the torque involved during operation.

On no account should the pump be installed in such a way its fluid end rests on the base where the pump is mounted. The fluid end should be left free and not subjected to any force. (Fig 4).



9.2 Direction of rotation

Fig. 5 shows the correct direction of rotation looking at the pump from the fluid end side. Two arrows stamped on the crankcase nearby the crankshaft provide the information as well.



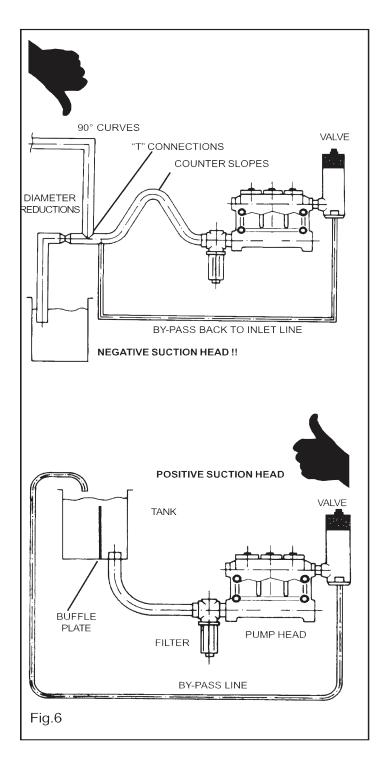
9.3 Water connections

In order to isolate the high pressure equipment from the pump vibrations it is suggested, where applicable, to use flexible hoses for both suction and delivery lines at least for the first length. The flexible suction hose must be rigid enough to prevent it from collapsing during the suction stroke, when a partial vacuum may occur.

9.4 Suction line

Plunger pumps are not self priming therefore a positive suction head should always be provided. Information for the correct suction line:

- 1. Internal diameter should be at least 3", in any point, possibly larger depending on the drop in pressure due to the length and shape of the line.
- 2. Should be as straight as possible minimizing changes in size and direction and positioned in such a way to allow air pockets and bubbles to escape.
- 3. Should be perfectly airtight.
- Should be completely free from 90^o elbows, diameter reductions, counter slopes, "T" connections and should not be connected to other pipelines.
- 5. Should positioned in such a way to prevent the pipe emptying after the pump stops.6. Do not use high pressure flexible hoses for the suction line.
- 6 Do not use high pressure flexible hoses for the suction line.
- Do not use high pressure hydraulic fittings like 90⁰ elbows, high pressure adapters, high pressure 3 or 4 way nipples and so on.
- 8. Do not install any kind of detergent injector along the suction line.
- 9. Do not install standing valves, check valves or other kind of one-way valves.
- 10. Make sure that the feed tank capacity and the water minimum level do not give rise to turbulence at the tank outlet port, which, in turn, might create cavitation at the pump.
- 11. Do not connect the by-pass line from the valve directly to the pump suction line.
- 12. The water flow from the valve should be directed back in the tank. Make sure that the by-pass and tank feeding flows to not give rise to turbulence at the tank outlet port, which, in turn, might create cavitation at the pump. Proper baffle plates should be provided inside the tank.
- 13. Before connecting the suction line to the pump inlet port make sure the pipe is perfectly clean inside.



9.5 Filtration

All pumps require a suitable filter. The filter should be installed as close as possible to the pump, should allow easy inspection and have the following characteristics:

- 1. The filter capacity should be at least three times the rated pump volume.
- 2. Filter port diameters should not be smaller than the pump inlet ports.
- 3. Filtration degree in between 50 and 80 mesh (360 to 200 microns.

IMPORTANT NOTE: In order to properly safeguard the pump it is very important to plan cleaning of the filter with a frequency depending on the water quality, filtration degree and number of hours of each application.

9.6 Delivery line

For a correct delivery line comply with the following instructions:

- 1. The first length of delivery hose should be flexible in order to isolate the pump vibrations from the rest of the system.
- Use only high pressure hoses and fittings able to guarantee the largest possible safety margins in any working conditions.
- 3. A suitable relief valve should be installed in the delivery line.
- 4. Use glycerine filled pressure gauges, as the most suitable for pulsating loads.
- 5. When designing the delivery line, take into proper account the unavoidable drop in pressure, due to its length and size.
- 6. If necessary, the effects of the pump pulsations can be reduced by installing a proper pulsation dampener in the pressure line.

10. START UP AND RUNNING PROCEDURES

10.1 Before start up

Before start up make sure that the following conditions have been complied with:

- 1. Suction line should be connected: the pump must never run dry.
- 2. Suction line must be perfectly air-tight.
- Any ON-OFF valve in between the pump and water source should be open and make sure the water gets into the pump freely.
- 4. Set the pressure line in dump mode in order to let the air in the pump get out easily thus facilitating the pump priming.
- 5. Make sure all suction/delivery line connections are fully tightened.
- 6. Joint alignment, belt tightening and PTO shaft inclination tolerances should remain within the values indicated by the transmission Manufacturer.
- 7. Make sure the oil level is correct.

Note: in case the pump has not run for a long period of time check the suction and delivery valves for scaling (see paragraph 11.2).

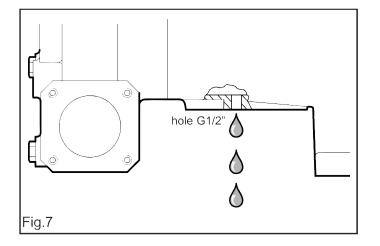
10.2 Starting up

- 1. Pump and motor/engine should start offload, set the regulating valve to zero or set the pressure line in dump mode by means of proper dumping devices.
- 2. When starting the pump up for the first time or after every wiring re-connection check for the proper direction of rotation.
- 3. Check that the rotating speed does not exceed the rated value.
- 4. Before putting the pump under pressure let it run for some time until the oil flows freely.
- 5. Before stopping the pump release the pressure from the system by operating the dump device or by releasing the regulating valve and reduce RPM to a minimum (diesel applications).

Note: in case of feeding by a centrifugal pump, make sure that the plunger pump start only when the correct inlet pressure is provided.

10.3 Water leakage

During operation a small amount of water (a few drops a minute) is released from the pump fluid end; this leakage is designed to provide lubrication for the pressure packings. The leakage is drained out of the pump through a hole in the lower cover (Fig. 6). **This hole must always be kept open.**



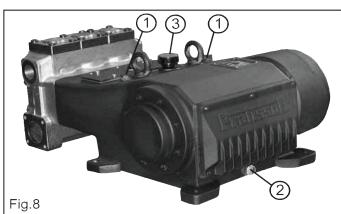
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11. MAINTENANCE INSTRUCTIONS



11.1 Crank mechanism maintenance.

Check oil level on a weekly basis by means of the two oil dipsticks (1, Fig 8) provided with notches for min and max levels.



If necessary, top up from the oil plug 3, Fig. 8.

Check the oil when cold and change the oil when still hot (pump still at working temperature.).

In order to drain the oil from the pump remove the magnetic plug 2, Fig. 8.

At every oil change clean the magnetic plug 2, Fig. 8 and check the lower cover of Fig. 7 for grease sediments or deposits.

OIL CHANGES	Hours	Qty.	Oil Type
First Change	50	3.1	ISO
Subsequent Changes	500	quarts	220

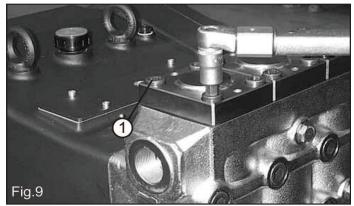
Oil should be changed at least once a year.

Recommended oils:

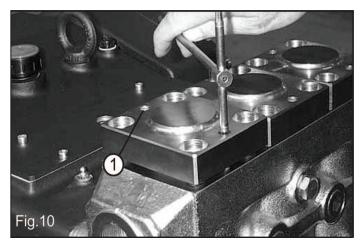
BRAND	TYPE
AGIP	ACER 220
ARAL	MOTANOL HP 220
AVIA	AVILUB RSL 220
BP	ENERGOL HL 220
CASTROL	ALPHA ZN 220
ESSO	NUTO 220
FINA	SOLNA 220
IP	HYDRUS 220
MOBIL	DTE OIL BB
SHELL	TELLUS C 220
TEXACO	REGOL OIL 220
TOTAL	CORTIS 220

11.2 Fluid end maintenance

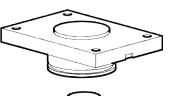
The fluid end does not require periodical maintenance. Service operations are limited to valve inspection and/or replacement, when necessary. In order to remove the valves:



Loosen and remove the valve cover screws (1, Fig. 9).



Tighten the two grub screws (1 Fig. 10) of each valve cover until the complete valve unit moves upward enough to allow easy extraction.

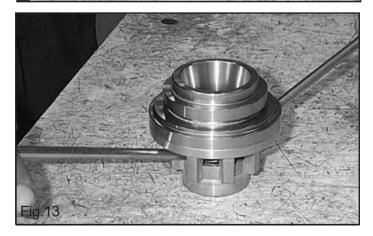


Valve components of each valve unit are pressed together in one single block and therefore they can be easily replaced and installed back in place. Separating the various components of the valve unit is carried out by means of simple tools as shown in Fig. 11, 12, 13 on page 11).

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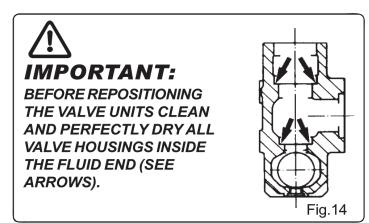




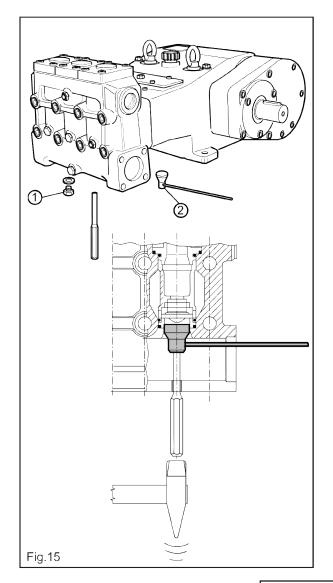
Check the valve components for wear and replace where necessary. Every time valves are inspected, all o-rings and valve covers should be replaced.



Reassemble the valve units and fit them back in the fluid end. Valve cover screws should be tightened with a torque wrench set for 86.7 ft. lbs.



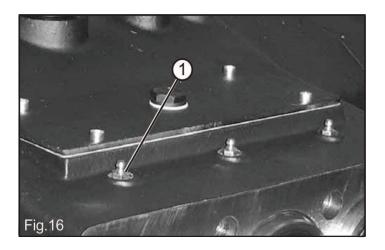
Should excessive scaling inside the fluid end hinder the valve extraction open one of the two lateral inlet ports, remove the three plugs, Fig. 15, insert our special tool p/n F200000050 (or a corresponding one) and push the valve unit out as shown in Fig. 15.



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11.3 Pumping unit maintenance

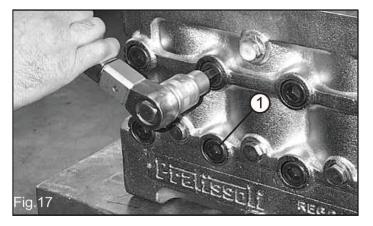
The only maintenance operation required for the pumping unit is greasing the pressure packings through the proper greasers (1, Fig. 16).

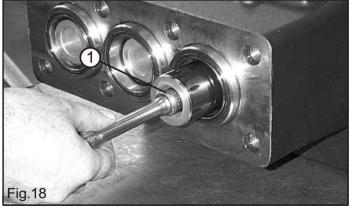


Greasing should be carried out at even intervals at least every 100 hours by means of a hand pump. Stop greasing when the pump trigger becomes harder to operate: that means the grease chamber is full. Use top quality silicone grease (i.e. DANKELL OCILIS 250, penetration coefficient 290 or a corresponding one).

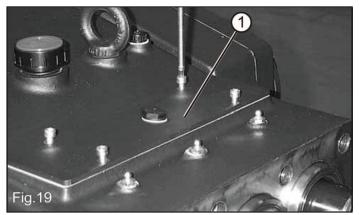
Periodically check the amount of water drained out by the pump through the hole provided in the lower cover (Fig. 6). It clearly shows the pressure packing state of wear; replace them if water dripping becomes continuous and not intermittent.

For inspecting the pumping unit remove the head by loosening the eight head screws (1, Fig. 17).

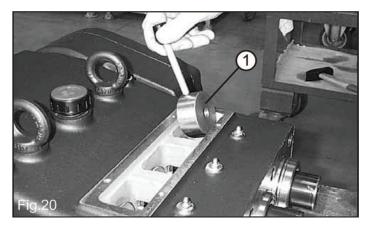




Loosen and remove the plunger screws (1, Fig. 18).

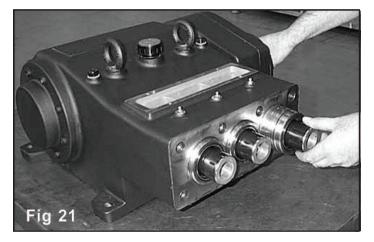


Remove the upper cover by loosening the four screws (1, Fig. 19).

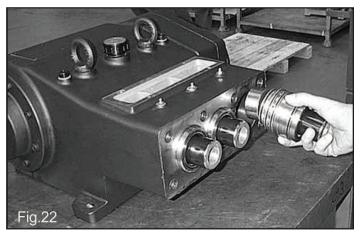


Push the plungers forward by rotating the crankshaft, then introduce our tool p/n F200030050 (or equivalent) in between the piston guide and the packing support (1, Fig. 20).

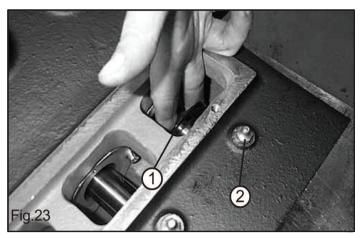
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With the tool in place, rotate the crankshaft until the packing support is pushed out together with plungers and cylinders (Fig. 21 and Fig. 22).



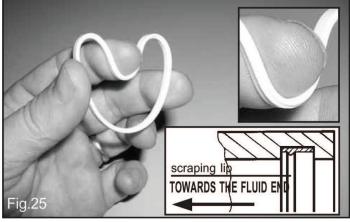
Repeat the operation for each pumping unit.



Remove the wipers from the plunger guides (1, Fig. 23).



Separate the pumping unit components and check them for wear. Pressure packing replacement is carried out by hand without need for special tools (Fig. 24). A little bit of grease helps slide the packings into the packing support. Pressure Packings and o-rings should always be replaced at every disassembling of the pumping unit.



In order to fit the new scraper in place shape it manually as shown in Fig. 25. **VERY IMPORTANT!** The scraper is provided with an internal lip which performs the correct scraping effect only if oriented towards the fluid end. See window inside Fig. 25. Put the pumping unit components together and fit them back in the pump crankcase. Tighten the plunger screws (1, Fig. 18) with a torque wrench set for 72.3 ft. lbs. Grease the pressure packings through the greasers (2, Fig 23) by means of a hand pump. Stop greasing when the pump trigger becomes hard to operate: that means the grease chamber is full. Put head back in place , with head screws tightened at 180.8 ft. lbs.

12. SCREW CALIBRATION



Screw calibration is to be carried out by means of a torque wrench only:

DESCRIPTION	Ft. Lbs.	N-m	Kgm.
Valve cover screws	86.7	117.6	12
Head Bolts	180.8	245.1	25
Plunger bolts	72.3	98	10
Connecting Rod Screws	54.2	73.5	7.5

13. MAINTENANCE TOOLS



The following tools are designed to facilitate mounting and dismounting operations of some pump components:

for disassembling: -Packing support extractor

F200030050

-Main gear (gear box)

- Valve extractor

F20000050

F200030020

15. PRECAUTIONS AGAINST FREEZING



In the risk of freezing the following precautions should be taken:

- After use drain the entire suction and delivery lines (filter included) by means of discharging devices, provided and positioned specifically for this purpose along the lowest point of the lines.
- Run the pump only for a few seconds in order to drain the water collected inside the fluid end.

Or when applicable

- Add a recommended amount of anti-freeze into the water tank and run the pump until the anti-freeze works all through the system.



If a pump is frozen or appears frozen ON NO ACCOUNT SHOULD THE PUMP BE OPERATED until the entire system has been thawed out.

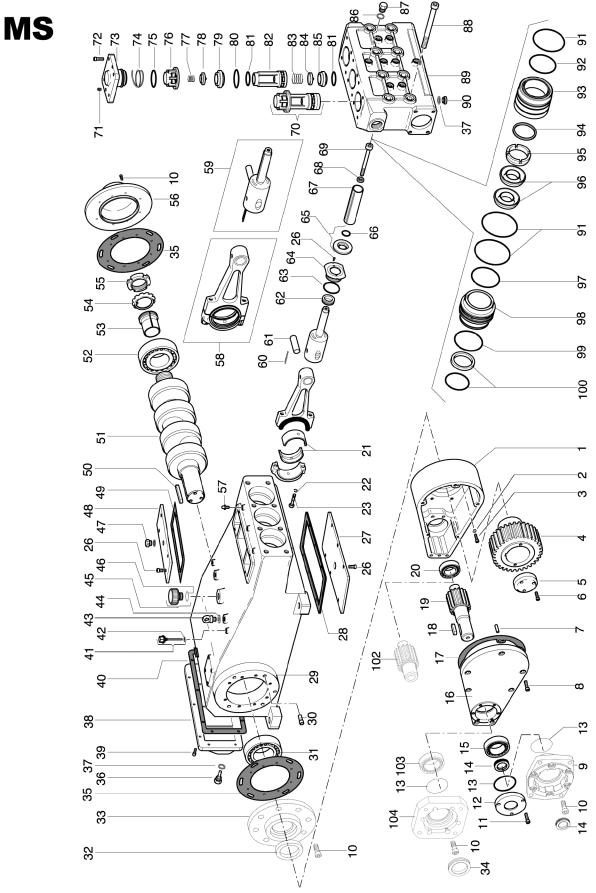
14. PUMP STOPPED FOR LONG TIME



Before starting the pump for the very first time after a long period from the date of shipment check for the correct oil level, check the valves as indicated in chapter 11 and then comply with the starting procedures indicated in chapter 10. When a long inactivity is scheduled drain the entire suction and delivery line and then run the pump dry **only for a few seconds** in order to drain out the water collected inside the fluid end.

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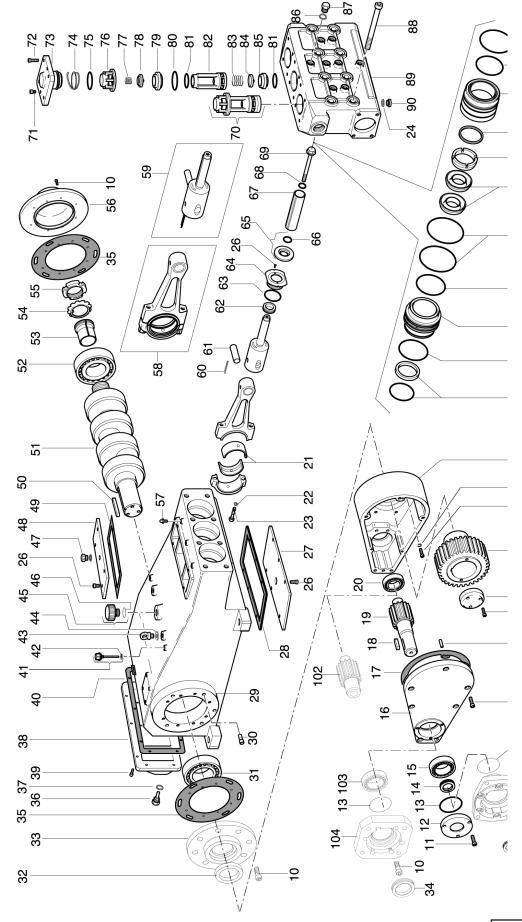
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Im Im Im Second Sec	Dent #	Description					
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2 Pinkerse Pinkerse Pinkerse 4 Pinkerse Pinker				67	F024200340	Plunger MS36	3
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4 Max	F872047005	Washer Ø 10	8		F024200360	Plunger MS45	3
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10Pice NamePice NamePic	F063100150	Gear box cover	1	80	F881011166	O-ring Ø 66 x 3 Spec.	3
H 2020713 Paties top (Inster Jone) Paties 1000 PML 277) Paties 1000 PML 277) H 20207013 Paties 1000 PML 277) Paties	F080600140	Gear box gasket	1	81	F881011159	O-ring Ø 50 x 3 Spec.	6
IF Processory	F872097009	Pinion key	1	82	F021300090	Suction valve guide	3
19 Pics00110 Pics00111 Pics00111 Pics00111 Pics001110 Pics001110 Pics001110 Pics00111 Pics001111 Pics00111 P	F872097013	Pinion key (pinion Ø 48)	1				3
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41 F00100010 Oil dipstick 2 42 F072041501 Washer Ø 3/8" 2 43 F0720003 Eyebolt Spacer 2 44 F030000030 Eyebolt Spacer 24 45 F0705003 Eyebolt Spacer 24 46 F08102014 Pressure packing MS50 47 F03000030 Eyebolt spacer 24 47 F03000020 Upper cover 1 47 F081050120 Upper cover asset 1 48 F040000550 Upper cover asset 1 50 F072100050 Crankshaft key 1 51 F05000100 Crankshaft 1 52 F08111108 Bearing 1 53 F811920004 Bearing bushing 1 54 F02300012 Washer MB 12 1 55 F07220012 Ring nut KM 12 1 55 F072200012 Ring nut KM 12 1 56 F05300020 Con	F871121152	Screw M 8 x 20	6		F881020011	Pressure packing MS40	6
42 F872026003 Eyebolt M 16 2 43 F820020030 Eyebolt spacar 2.4 44 F03000302 Eyebolt spacar 2.4 45 F881010116 O-ring Ø 56 x 3 MS36-40 46 F881010116 O-ring Ø 56 x 3 MS36-40 47 F881000302 Eyebolt M 16 48 F640000050 Upper cover 1 49 F080600120 Upper cover gasket 1 49 F080600120 Upper cover gasket 1 50 F87210000 Crankshaft Key 1 51 F055000100 Crankshaft Key 1 52 F8111108 Bearing 1 54 F872020012 Ring nut KM 12 1 55 F872020012 Ring nut KM 12 1 56 F053400580 Bearing ushing 1 57 F87020012 Ring nut KM 12 1 56 F05400580 Bearing ushing 3 57 F821000000 Greaser M 10 x 1	F080600100	Back cover gasket	1		F881020012	Pressure packing MS45	6
42 F872041501 Washer Ø.3/8" 2 43 F87202603 Eyebolt M 16 2 44 F03000030 Eyebolt spacer 2.4 45 F801054027 Filling plug G 1" 1 46 F88100116 O-ring Ø 28 x 2.62 1 47 F80105002 Vening plug G 1/2" 1 47 F80106002 Vening plug G 1/2" 1 48 F04000050 Upper over 1 49 F08060120 Upper over gasket 1 50 F87210005 Crankshaft key 1 51 F655000100 Crankshaft key 1 52 F811120004 Bearing bushing 1 55 F87202012 Ring nut KM 12 1 55 F87202012 Ring nut KM 12 1 56 F053400580 Bearing cover 1 57 F80107003 Greaser M 10 x 1 1 56 F053400580 Bearing cover 1 57	F001000010	Oil dipstick	2		F881020014	Pressure packing MS50	3
43 F872026003 Eyebolt M 16 2 44 F803000030 Eyebolt spacer 2.4 45 F801054027 Filling plug G 1° 1 46 F88101116 O-ring Ø 59. x 3 MS36 0 47 F801056002 Venting plug G 1/2* 1 48 F04000050 Upper cover 1 48 F04000050 Upper cover gasket 1 50 F87100005 Crankshaft 1 51 F05000100 Crankshaft 1 52 F8111100 Bearing ushing 1 54 F82200012 Washer MB 12 1 55 F872200012 Rign ut KM 12 1 56 F053400580 Bearing over 1 56 F05400580 Bearing over 1 57 F81102004 Bearing over 1 58 F250001020 Packing support MS45 F881010127 57 F81102004 Bearing over 1 58 F250000020 Connecting rod assembly 3 59 F250001	F872041501	Washer Ø 3/8"	2		F881020015		6
44 F03000030 Eyebolt spacer 2.4 45 F03054027 Filling plug G 1" 1 46 F88101116 O-ring Ø 59.5 x 3 MS45 47 F0305602 Venting plug G 1/2" 1 48 F04000050 Upper cover 1 48 F04000050 Upper cover gasket 1 50 F03700005 Crankshaft key 1 51 F05000100 Crankshaft key 1 52 F81111008 Bearing 1 53 F81200041 Bearing bushing 1 54 F72059012 Washer MB 12 1 55 F872020012 Ring nut KM 12 1 56 F063400500 Polunger assembly 3 58 F25000020 Connecting rod assembly 3 59 F250001060 Plunger assembly 3 61 F0710060 Plunger assembly 3 59 F250001020 Connecting rod assembly 3 59	F872026003	Eyebolt M 16	2	97			3
45 F801054027 Filling plug G 1* 1 46 F881010116 O-ring Ø 85 x 3 MS50 47 F801066002 Venting plug G 1/2* 1 48 F04000050 Upper cover 1 49 F08000120 Upper cover gasket 1 50 F872100005 Crankshaft Key 1 51 F05000100 Crankshaft Key 1 53 F811192004 Bearing bushing 1 54 F87206012 Washer MB 12 1 55 F872000120 Ring nut KM 12 1 56 F050000200 Connecting rud assembly 1 57 F80107703 Greaser M 10 x 1 3 58 F250000200 Connecting rud assembly 3 59 F250000200 Onseid 0 32 x 45 x 62 Spec. 3 61 F071000060 Wist pin Ø 28 3 62 F881010127 O-ring Ø 6.7,7 x 2.62 Specification fill 64 F073000000 Ol seal Junger cover 3 </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>3</td>							3
46 F881010116 O-ring Ø 29.82 x 2.62 1 47 F801056002 Venting plug G 1/2" 1 48 F04000050 Upper cover gasket 1 49 F080500120 Upper cover gasket 1 50 F87210005 Crankshaft key 1 51 F05000100 Crankshaft 1 52 F81111008 Bearing 1 54 F872060012 Washer MB 12 1 54 F872060012 Washer MB 12 1 55 F872020012 Ring nut KM 12 1 56 F087007003 Graassen M 10 x 1 1 57 F80107703 Graassembly 3 58 F25000020 Connecting rod assembly 3 59 F26000160 Plunger assembly 3 61 F071000060 Wirst pin Ø 28 3 62 F881010127 O-ring Ø 64.77 x 2.62 3 64 F063400580 Genearing Samendix 1 <						-	3
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50 F872100005 Crankshaft key 1 51 F05000100 Crankshaft 1 52 F81111108 Bearing 1 53 F811920004 Bearing bushing 1 54 F872069012 Washer MB 12 1 55 F872020012 Ring nut KM 12 1 56 F063400580 Bearing cover 1 57 F80107703 Greaser M 10 x 1 3 58 F250001060 Plunger assembly 3 59 F250001060 Plunger assembly 3 60 F87142015 Retainer pin Ø 5 x 36 3 61 F07100060 Wrist pin Ø 28 3 62 F881010127 O-ring Ø 64.77 x 2.62 Scaper MS50 63 F881010127 Chring Ø 64.77 x 2.62 Scaper MS55 64 F063400560 Oil seal Ø 32 x 45 x 6.2 Spec. 3 64 F063400560 Oil seal Junger cover 3 64 F063400560 Oil seal Junger cover						Packing support MS40	3
1 F050000100 Crankshaft 1 52 F811111008 Bearing 1 53 F811920004 Bearing bushing 1 54 F872069012 Washer MB 12 1 55 F872020012 Ring nut KM 12 1 56 F063400580 Bearing over 1 57 F801077003 Greaser M 10 x 1 3 58 F250001060 Plunger assembly 3 59 F250001060 Plunger assembly 3 60 F872142015 Retainer pin Ø 5 x 36 3 61 F071000060 Wist pin Ø 28 3 62 F881010127 O-ring Ø 64.77 x 2.62 Sca 63 F881010127 Cornecting rod assembly 3 64 F063400560 Oil seal Ø 32 x 45 x 6.2 Spec. 3 64 F063400560 Oil seal Ø 32 x 45 x 6.2 Spec. 3 64 F063400560 Oil seal Ø 32 x 45 x 6.2 Spec. 3 64 F063400560 Oil seal Ø ag 2 x 45 x 6		Upper cover gasket	1		F022300360	Packing support MS45	3
51 F050000100 Crankshaft 1 52 F81111108 Bearing 1 53 F811920004 Bearing bushing 1 54 F872069012 Washer MB 12 1 55 F872020012 Ring nut KM 12 1 56 F063400580 Bearing cover 1 57 F801077003 Greaser M 10 x 1 3 58 F25000020 Connecting rod assembly 3 59 F250001060 Plunger assembly 3 60 F87142015 Retainer pin Ø 5 x 36 3 61 F071000060 Wrist pin Ø 28 3 62 F881010127 O-ring Ø 64.77 x 2.62 Scaper MS55 63 F881010127 D-ring Ø 64.77 x 2.62 3 64 F063400560 Oil seal Ø 32 x 45 x 6.2 Spec. 3 64 F063400560 Oil seal Junger cover 3 64 F063400560 Oil seal Junger cover 3 64 F063400560 Oil seal Junger cover	F872100005	Crankshaft key	1		F022300370	Packing support MS50	3
52 F81111008 Bearing 1 53 F811920004 Bearing bushing 1 54 F872069012 Washer MB 12 1 55 F872020012 Ring nut KM 12 1 56 F063400580 Bearing cover 1 57 F801077003 Greaser M 10 x 1 3 58 F250001060 Plunger assembly 3 59 F250001060 Plunger assembly 3 60 F872142015 Retainer pin Ø 5 x 36 3 61 F07100006 Wrist pin Ø 28 3 62 F881010127 O-ring Ø 64.77 x 2.62 Pinion 1800 RPM (Z24) 63 F881010127 D-ring Ø 64.77 x 2.62 Scraper MS55 64 F063400560 Oil seal plunger cover 3 64 F063400560 Oil seal plunger cover 3 65 F205000000 Wiper 3	F050000100	Crankshaft	1		F022300380		3
53 F81192004 Bearing bushing 1 54 F872069012 Washer MB 12 1 55 F87202012 Ring nut KM 12 1 56 F063400580 Bearing cover 1 57 F801077003 Greaser M 10 x 1 3 58 F25000020 Connecting rod assembly 3 59 F25000160 Plunger assembly 3 60 F872142015 Relainer pin Ø 5 x 36 3 61 F071000060 Wrist pin Ø 28 3 62 F881081000 Oli seal Ø 32 x 45 x 6.2 Spec. 3 63 F881010127 O-ring Ø 64.77 x 2.62 3 64 F063400560 Oli seal Junger cover 3 65 F20500000 Wiper 3 104	F811111008	Bearing	1	99			3
54 F872069012 Washer MB 12 1 55 F872020012 Ring nut KM 12 1 56 F063400580 Bearing cover 1 57 F801077003 Greaser M 10 x 1 3 58 F250001060 Plunger assembly 3 59 F250001060 Plunger assembly 3 60 F87142015 Retainer pin Ø 5 x 36 3 61 F071000060 Wrist pin Ø 28 3 62 F881081001 Oil seal Ø 32 x 45 x 6.2 Spec. 3 63 F881010127 O-ring Ø 64.77 x 2.62 3 64 F063400560 Oil seal Junger cover 3 65 F20500000 Wiper 3				<u> </u>			3
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60 F872142015 Retainer pin Ø 5 x 36 31 61 F07100060 Wrist pin Ø 28 33 62 F88108100 Oil seal Ø 32 x 45 x 6.2 Spec. 33 63 F88101027 O-ring Ø 64.77 x 2.62 33 64 F063400560 Oil seal plunger cover 33 65 F20500000 Wiper 33		Connecting rod assembly			F881061019	Scraper MS55	3
60 F872142015 Retainer pin Ø 5 x 36 3 61 F07100060 Wrist pin Ø 28 3 62 F881081000 Oil seal Ø 32 x 45 x 6. Spec. 3 63 F88101027 O-ring Ø 64.77 x 2.62 3 64 F063400560 Oil seal pluger cover 3 65 F20500000 Wiper 3	F250001060	Plunger assembly	3	102	F052000290	Pinion 1800 RPM (Z24)	1
61 F07100060 Wrist pin Ø 28 33 62 F881081000 Oil seal Ø 32 x 45 x 6.2 Spec. 33 63 F88101127 O-ring Ø 64.77 x 2.62 33 64 F063400560 Oil seal plunger cover 33 65 F20500000 Wiper 34	F872142015	Retainer pin Ø 5 x 36	3				1
62 F881081000 Oil seal Ø 32 x 45 x 6.2 Spec. 33 63 F881010127 O-ring Ø 64.77 x 2.62 33 64 F063400560 Oil seal plunger cover 33 65 F20500000 Wiper 34				103		× · /	1
63 F881010127 O-ring Ø 64.77 x 2.62 3 64 F063400560 Oil seal plunger cover 3 65 F20500000 Wiper 3							
64 F063400560 Oil seal plunger cover 3 65 F20500000 Wiper 3				104	1 003 1002 10		+ '
65 F20500000 Wiper 3							
66 F881012115 O-ring Ø 26.65 x 2.62 3							
	F881012115	O-ring Ø 26.65 x 2.62	3				
							1

REPAIR KITS

Item	MS36	MS40	MS45	MS50	MS55		
66-68-91-92-96-97-99-100	F1134	F1135	F1136	F1137	F1138		
37-74-75-80-81	F1139						
2-13-14-17-22-28-32-34-35-37-40-4246-49-54 57-60-62-63-66-68-74-75-80-81-86-91-92 96-97-99-100	F1140	F1141	F1142	F1143	F1144		





MS SERIES

							-	Item	Part #	Description	Qty.
Item	Part #	Description				Qty.]	67	F024201070	Plunger MSZ/N36	3
1	F060100240	Gear box housing				1	4	<u> </u>	F024201080	Plunger MSZ/N40	3
	F060100460	Gear box housing 2200 RPI	M			1	4		F024201090	Plunger MSZ/N45	3
2	F872047005	Washer Ø 10				8	4		F024201100	Plunger MSZ/N50	3
3	F871125108 F052000100	Screw M 10 x 40 Gear 1500 RPM (Z55)				8	4		F024201110	Plunger MSZ/N55	3
4	F052000100	Gear 1800 RPM (Z58)				1	4	68	F881011050	O-ring Ø 17 x 2 Spec.	3
	F052000120	Gear 2200 RPM (Z87)				1	1	69	F035200120	Plunger screw	3
5	F030000090	Gear retainer flange				1	1	70	F208006080	Valve assembly MSZ	3
6	F871125105	Screw M 10 x 25				3	1		F208006500	Valve assembly MSN	3
7	F872126004	Retainer pin Ø 12 x 40				2	1	71	F871125601	Screw M 10 x 16 inox	6
8	F871125709	Screw M 10 x 50 Spec.				7	1	72	F035000080	Screw M 14 x 40 inox	12
9	F010100100	Hydraulic motor flange				1	1	73	F063200120	Valve cover	3
10	F871125606	Screw M 10 x 30 inox				8-14-16	1	74	F881112002	Antiextrusion ring	3
11	F871125605	Screw M 10 x 25 inox				3	1	75	F881010219	O-ring Ø 65.09 x 3.53 Spec.	3
12	F063100190	Gear box flange				1	1	76	F021200160	Delivery valve guide MSZ/N	3
13	F881010131	O-ring Ø 113.97 x 2.62				1]	77	F090200150 F090200090	Delivery valve spring MSZ Delivery valve spring MSN	3
14	F881080026	Oil seal Ø 55 x 75 x 10				1]	78	F082200160	Delivery valve spring WSN Delivery valve poppet MSZ	3
15	F811110010	Bearing				1		10	F082200110	Delivery valve poppet MS2	3
16	F063100150	Gear box cover				1	1	79	F081200440	Delivery valve seat MSZ	3
17	F080600140	Gear box gasket				1	1	15	F082200110	Delivery valve seat MSN	3
18	F872097009	Pinion key				1	4	80	F881011166	O-ring Ø 66 x 3 Spec.	3
	F872097013	Pinion key (pinion Ø 48)				1	4	81	F881011159	O-ring Ø 50 x 3 Spec	6
19	F052000110	Pinion 1500 RPM (Z27)				1	4	82	F021200140	Suction valve guide MSC/N	3
\vdash	F052000130	Pinion 1800 RPM (Z24)	0			1	4	83	F090200140	Suction valve spring MSZ	3
\vdash	F052000180	Pinion 1500 RPM (Z27) Ø 4				1	4	<u> </u>	F090200080	Suction valve spring MSZ	3
\vdash	F052000210	Pinion 1800 RPM (Z24) Ø 4	0			1	4	84	F082200150	Suction valve poppet MSZ	3
\vdash	F052000270	Pinion 2200 RPM (Z22)	0			1	4	<u> </u>	F082200100	Suction valve poppet MSN	3
20	F052000300 F811110002	Pinion 2200 RPM (Z22) Ø 4 Rearing	0			1	4	85	F081200430	Suction valve seat MSZ	3
20		Bearing				1	4		F081200120	Suction valve seat MSN	3
21 22	F812000001 F872046006	Brass bearing Washer Ø 12				3	4	86	F881110126	Washer Ø 3/8" inox	8
22	F035000070	Connecting rod screw				8	4	87	F084200471	Plug G 3/8" inox	8
23	F881110127	Washer Ø 12 inox				3	4	88	F035000110	Screw M 18 x 180 Spec.	8
24	F871115152	Screw M 6 x 14				16	-	89	F064200210	Manifold	1
20	F040000070	Lower cover				10	-	90	F821203128	Plug G 1/2" inox	3
28	F080600130	Lower cover gasket				1	1	91	F881011052	O-ring Ø 78 x 2	9
29	F060100220	Crankcase				1	1	92	F881011164	O-ring Ø 62 x 3 Spec.	3
30	F034000010	Pin				1	1	93	F062200330	Cylinder MSZ/N36-40	3
31	F811110016	Bearing				1	1		F062200340	Cylinder MSZ/N45	3
32	F881080032	Oil seal Ø 70 x 90 x 10				1	1		F062200350	Cylinder MSZ/N50	3
33	F063400640	Bearing cover (direct drive v	version)			1	1		F062200360	Cylinder MSZ/N55	3
34	F881080031	Oil seal Ø 65 x 90 x 10				1	1	94	F031200190	Spacer ring MSZ/N36-40	3
35	F080600110	Bearing cover gasket				2	1		F031200340	Spacer ring MSZ/N45	3
36	F801057002	Magnetic plug G 1/2"				1	1		F031200350	Spacer ring MSZ/N50	3
37	680680	Washer Ø 1/2" Nickel				1	1		F031200360	Spacer ring MSZ/N55	3
38	F801057012	Back cover				1	1	95	F031200140	Packing ring MSZ/N36	3
39	F871121603	Screw M 8 x 20 inox				6	1		F031200150	Spacer ring MSZ/N40	3
40	F080600100	Back cover gasket				1	1		F031200160	Spacer ring MSZ/N45	3
41	F001000010	Oil dipstick				2	1		F031200240	Spacer ring MSZ/N50	3
42	F872041501	Washer Ø 3/8"				2	1		F031200300	Spacer ring MSZ/N55	3
43	F011000020	Eye bolt M 16 Nickel				2]	96	F881020010	Pressure packing MSZ/N36	6
44	F03000030	Eye bolt spacer				2-4]		F881020011	Pressure packing MSZ/N40	6
45	F801054027	Filling plug G 1"				1			F881020012	Pressure packing MSZ/N45	6
46	F881010116	O-ring Ø 29.82 x 2.62				1	1		F881020014	Pressure packing MSZ/N50	6
47	F801056002	Venting plug G 1/2"				1	1		F881020015	Pressure packing MSZ/N55	3
48	F040000050	Upper cover				1	4	97	F881011161	O-ring Ø 56 x 3 MSZ/N36-40 Spec.	3
49	F080600120	Upper cover gasket				1	4	<u> </u>	F881011163	O-ring Ø 59.5 x 3 MSZ/N45	3
50	F872100005	Crankshaft key				1	4	<u> </u>	F881011165 F881011167	O-ring Ø 65 x 3 MSZ/N50 Spec.	3
51	F050000100	Crankshaft				1	4	0.0		O-ring Ø 69.5 x 3 MSZ/N55 Spec.	3
52	F811111008	Bearing Bearing hushing				1	4	98	F022300590 F022300600	Packing support MSZ/N36 Packing support MSZ/N40	3
53	F811920004	Bearing bushing Washer MB 12				1	4	<u> </u>	F022300600	Packing support MS2/N40 Packing support MS2/N45	3
54	F872069012					1	4	<u> </u>	F022300610 F022300620	Packing support MSZ/N45 Packing support MSZ/N50	3
55	F872020012	Ring nut KM 12				1	4	<u> </u>	F022300620 F022300630	Packing support MSZ/N50 Packing support MSZ/N55	3
56 57	F063400750 F801077503	Bearing cover				1	4	99	F022300630 F881010127	Раскіпд support MSZ/N55 O-ring Ø 64.77 x 2.62 MSZ/N36-40-45-50	3
	F250000020	Greaser M 10 x 1 inox				3	4	33	F881010014	O-ring Ø 66.40 x 1.78 MSZN55	3
58 59	F250000020 F250001060	Connecting rod assembly Piston assembly				3	1	100	F881061014	Scraper MSZ/N36	3
60	F872142015	Retainer pin Ø 5 x 36				3	1		F881061015	Scraper MSZ/N40	3
61	F071000060	Wrist pin Ø 28				3	1	<u> </u>	F881061017	Scraper MSZ/N45	3
62	F881081000	Oil seal Ø 32 x 45 x 6.5 Spe	ec.			3	1	<u> </u>	F881061018	Scraper MSZ/N50	3
63	F881010127	O-ring Ø 64.77 x 2.62				3	1	<u> </u>	F881061019	Scraper MSZ/N55	3
64	F063400560	Oil seal piston cover				3	1	102	F052000290	Pinion 1800 RPM (Z24)	1
65	F205000000	Wiper				3	1	<u> </u>	F052000320	Pinion 1500 RPM (227)	1
66	F881012115	O-ring Ø 26.65 x 2.62				3	1	103	F811110014	Bearing	1
EPAIR		5					1	100	F063100210	Hydraulic motor flange	1
			MOZINIOC	M87/N40	1 107		MO				
	Ite		MSZ/N36	MSZ/N40	MSZ/			Z/N50	MSZ/N55		
		96-97-99-100	F1157	F1158	F11		+1	1160	F1161	_	
		/5-80-81			F11	62				<u> </u>	
~-		24-28-32-34-35	E4400	FAAC		0.5	-	1400	E4107		
		-57-60-62-63-66-68 1-92-96-97-99-100	F1163	F1164	F11	CO	⊦1	1166	F1167		ige 18
14	. 0 00-01-00-9	. 52 00 01-00-100		1	I				I		90 10



17. TROUBLE SHOOTING



THE PUMP DOES NOT PRODUCE ANY NOISE: the pump is not primed and is running dry!

- No water in the inlet line
- The valves are blocked _
- The pressure line is closed and does not allow the air to get out the fluid end.



THE PUMP KNOCKS:

- Air suction.
- Insufficient feeding:
 - bends, elbows and fittings along the suction line throttle the amount of water which passed through.
 - too small inlet filter.
 - dirty inlet filter.
 - the feeding pump, where provided is not of the suitable type or provides insufficient pressure or volume.
- The pump is not primed due to insufficient feeding or the delivery line is closed during start up.
- The pump is not primed because some valves are stuck (i.e pump inactivity for long time).
- Jammed or worn out valves.
- Worn out pressure packings.
- The pressure regulating valve does not work properly.
- Clearance in the drive system.
- RPM are higher than rated.



THE PUMP DOES NOT DELIVER THE RATED VOLUME:

- Insufficient feeding (due to the cause listed above).
- RPM are less than rated.
- Excessive amount of water by-passed by the pressure regulating valve.
- Worn out valves
- Excessive leakage from pressure packings



INSUFFICIENT PUMP PRESSURE:

- The nozzle is (or has become) too large.
- RPM are less than rated
- Excessive leakage from pressure packings
- Excessive amount of water by-passed by the pressure regulating valve or faulty valve operation.
- Worn out valves.

EXCESSIVE WATER LEAKAGE FROM THE PUMP:

- Pressure packing are excessively worn out (due to normal wear or excessive cavitation).
- Worn out plungers

OVERHEATED PUMP:

- The direction of rotation is not correct.
- Pump is overloaded (pressure or RPM over the rated values).
- The oil level is too low or the oil is not of a suitable type or fully used
- Water in the oil
- Excessive belt tension or incorrect alignment of the joint (where provided).
- Excessive inclination of the pump during operation.





- Air suction.
 - The pressure regulating valve does not work properly.
 - The by-pass line is undersized.
 - Jammed up valves.
 - Drive transmission motion is irregular.











MAINTENANCE LOG

HOURS & DATE

OIL CHANGE				
GREASE				
PACKING REPLACEMENT				
PLUNGER REPLACEMENT				
VALVE REPLACEMENT				



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